



IN THE SPECIFICATION

Page 19, please amend paragraph [00146] as follows:

[00146] Additional background on centrifugal casting is presented in US Provisional Patent Application No. 60/296,770 filed on June 11, 2001 and US patent ~~application~~ no. 6,634,413 to Ray et al. (attorney docket no. APV31204A), filed June 7, 2002, both of which are incorporated herein by reference in their entirety.